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WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.



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## **PROPORTIONAL PRESSURE REDUCING / RELIEVING VALVES**

DIRECT ACTING	GPM	PSI	LPM	BAR	CAVITY	MODEL	PAGE
	1	700	4	50	slip-in	IP-DAR-250-L	PT4
	1	700	4	50	slip-in	IP-DAR-43C-L	PT6
	1	5000	4	345	slip-in	IP-DAR-43C-H	PT6
	7.5	700	30	50	slip-in	IP-RDS-222-L	PT8

PILOT OPERATED	GPM	PSI	LPM	BAR	CAVITY	MODEL	PAGE
	15	3000	57	207	7/8-14	EF-PRP	PD10
(2)	7.9	700	30	50	slip-in	IP-PRZ-59-AM12	PT12
	7.9	700	30	50	7/8-14	EG-TRZ-42-L	PT14
(1) (3)	7.9	3500	30	241	7/8-14	EG-TRZ-42-H	PT16

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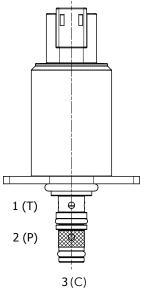
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# **TECNORD**

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## IP-DAR-250 DIRECT ACTING PROPORTIONAL, PRESSURE REDUCING/RELIEVING, SLIP-IN TYPE



HYDRAULIC SYMBOL

PERFORMANCE

(Bar) 40 г

30

20

10

0

## DESCRIPTION Special cavity,

Special cavity, slip-in style flange retained, direct acting proportional, pressure reducing/relieving valve.

#### OPERATION

The IP-DAR-250 generates a variable pressure in response to a PWM (Pulse Width Modulated) current signal. With no current applied to the proportional solenoid, the inlet port 2 (P) is blocked and the regulated port 3 (C) is vented to port 1 (T). As current is increased, fluid pressure is proportionally controlled at the regulated port 3 (C). On attainment of proportionally determined pressure at 3 (C), the cartridge shifts to block flow at 2 (P), thereby regulating pressure at 3 (C). In this mode, the valve also will relieve 3 (C) to 1 (T) at a variable value over the set reducing pressure.

## FEATURES

- Slip-in style.
- Efficient wet-armature construction.
- Integral waterproof coil.
- Continuous duty rated solenoid.



Flanged retained product. The coil is an integral part of the valve and is not serviceable. Eventual tank pressure exceeding o bar, has to be added to reduced pressure value.

#### VALVE SPECIFICATIONS

Nominal Flow	1 GPM (4 LPM) @ 8 bar Delta P
Max Inlet Pressure "L" version	700 PSI (50 bar)
Controlled Pressure Range	0÷25 bar / 0÷30 bar / 0÷35 bar
	(see graph)
Reduced Pressure Tolerance	±5%
Max Back-Pressure at T Port	30 bar
Internal Leakage	15 ml/min @ 500 PSI (35 bar) inlet
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/15/13
Media Operating Temp. Range	-30°C / +100°C
Weight	.43 lbs (.20 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cavity	T250
Cavity Tool Kit	K-T250
Flange Mounting Screws and Torque	M4x10 / 3ft-lbs (4 Nm)

#### **COIL SPECIFICATIONS**

Current Supply Characteristics		PWM (Pulse Width Modulation)
Rated Current Range		200÷1500 (12 V coil)
		100÷750 (24 V coil)
PWM or Super-Im	posed Dither Freq.	100-200 Hz
Coil Resistance	(12 VDC)	4.8 Ohm ±5% at 68°F (20°C)
	(24 VDC)	20 Ohm ±5% at 68°F (20°C)
Max Power Consumption		11 Watt (20°C)
Coil Termination		Deutsch-Integral DT04-2P (DT)
		AMP Jr. Timer 84-9419 (AJ)
Color Connectors		Black
Protection Degree (according to IEC 529)		IP 69K (DT)
		IP 67 (AJ)

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1600 l(mA)

800 l(mA)



200

100

400

200

600

300

800

400

1000

500

1200

600

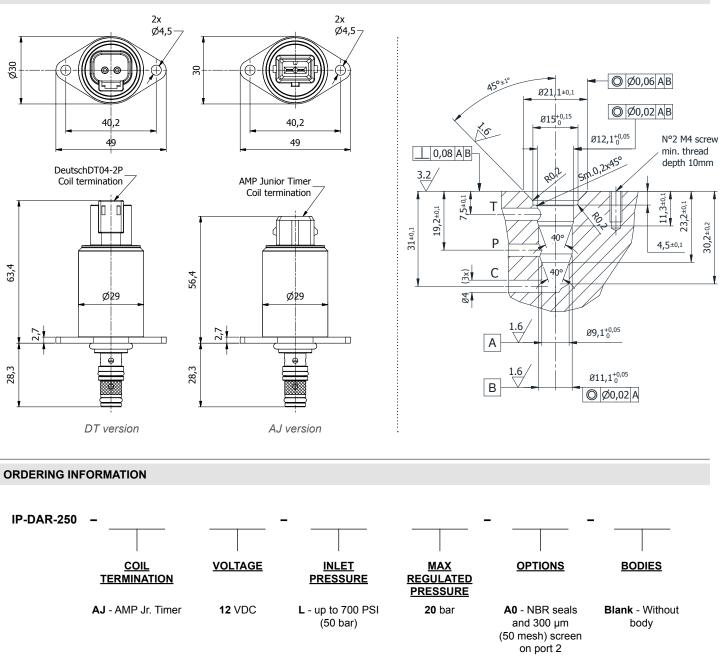
1400

700

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Pressure Vs. Current Characteristic Oil viscosit 46 cSt @ 45°C

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32 bar

25 bar

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DT - Deutsch

DT04

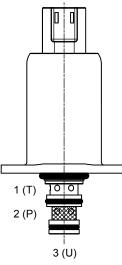
24 VDC

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N - 1/4" BSP Ports

#### **IP-DAR-43C** DIRECT ACTING PROPORTIONAL, PRESSURE REDUCING/RELIEVING, SLIP-IN TYPE

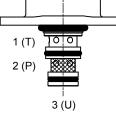


#### DESCRIPTION

Special cavity, slip-in style flange retained, direct acting proportional, pressure reducing/relieving valve.

#### **OPERATION**

The IP-DAR-43C-AJ12 generates a variable pressure in response to a PWM (Pulse Width Modulated) current signal. With no current applied to the proportional solenoid, the inlet port 2 (P) is blocked and the regulated port 3 (U) is vented to port 1 (T). As current is increased, fluid pressure is proportionally controlled at the regulated port 3 (U). On attainment of proportionally determined pressure at 3 (U), the cartridge shifts to block flow at 2 (P), thereby regulating pressure at 3 (U). In this mode, the valve also will relieve 3 (U) to 1 (T) at a variable value over the set reducing pressure.



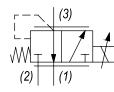
## **FEATURES**

- Slip-in style.
- Efficient wet-armature construction.
- Integral waterproof coil.
- Continuous duty rated solenoid.



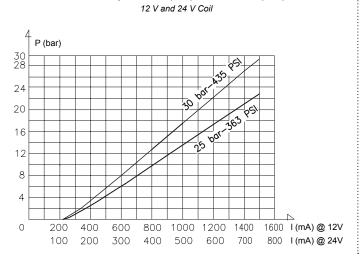
Flanged retained product. The coil is an integral part of the value and is not serviceable. Eventual tank pressure exceeding o bar, has to be added to reduced pressure value.

## VALVE SPECIFICATIONS



Reduced pressure (bar) vs. Current (mA)

#### PERFORMANCE



Nominal Flow	1 GPM (4 LPM) @ 8 bar Delta P
Max Inlet Pressure "H" version	5000 PSI (345 bar)
Max Inlet Pressure "L" version	700 PSI (50 bar)
Controlled Pressure Range	0÷25 bar / 0÷30 bar (see graph)
Reduced Pressure Tolerance	±5%
Max Back-Pressure at T Port	20 bar
Internal Leakage	15 ml/min @ 500 PSI (35 bar) inlet
	35 ml/min @ 5000 PSI (350 bar) inlet
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/15/13
Media Operating Temp. Range	-30°C / +100°C
Weight	.54 lbs (.25 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cavity	T043
Cavity Tool Kit	K-T043
Flange Mounting Screws and Torque	M4x10 / 3ft-lbs (4 Nm)

## **COIL SPECIFICATIONS**

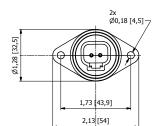
Current Supply Characteristics	PWM (Pulse Width Modulation)
Rated Current Range	200÷1500 (12 V coil)
	100÷750 (24 V coil)
PWM or Super-Imposed Dither Freq.	100-200 Hz
Coil Resistance (12 VDC)	5.4 Ohm ±5% at 68°F (20°C)
Coil Resistance (24 VDC)	22 Ohm ±5% at 68°F (20°C)
Max Power Consumption	12 Watt (20°C)
Protection Degree	IP 67 according to IEC 529
Coil Termination	Deutsch-Integral DT04-2P
	AMP Jr. Timer 84-9419
Color Connectors	Black

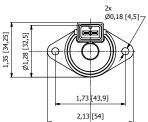
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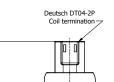


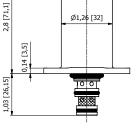
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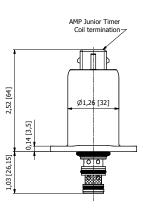


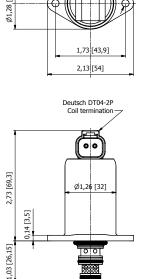






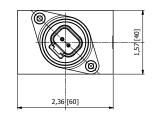


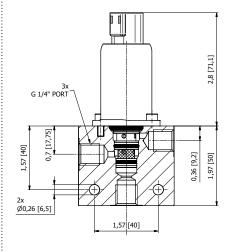




[32,5]

2x Ø0,18 [4,5]7



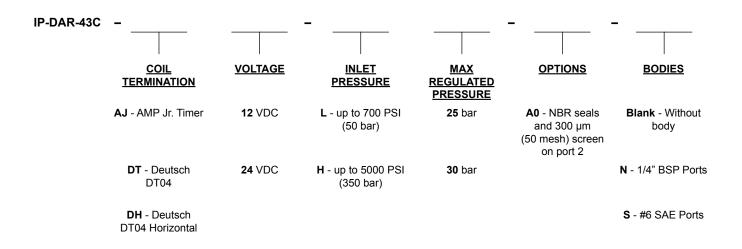


DT version

AJ version



**ORDERING INFORMATION** 



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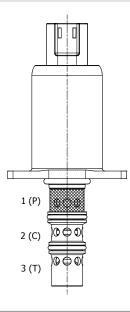
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# **TECNORD** •

## IP-RDS-222 DIRECT ACTING PROPORTIONAL, PRESSURE REDUCING/RELIEVING, SLIP-IN TYPE



#### DESCRIPTION

Special cavity, slip-in style flange retained, "step bore" direct acting proportional, pressure reducing/relieving valve.

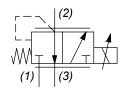
#### OPERATION

The IP-RDS-222 generates a variable pressure in response to a PWM (Pulse Width Modulated) current signal. With no current applied to the proportional solenoid, the inlet port 1 (P) is blocked and the regulated port 2 (C) is vented to port 3 (T). As current is increased, fluid pressure is proportionally controlled at the regulated port 2 (C). On attainment of proportionally determined pressure at 2 (C), the cartridge shifts to block flow at 1 (P), thereby regulating pressure at 2 (C). In this mode, the valve also will relieve 2 (C) to 3 (T) at a variable value over the set reducing pressure.

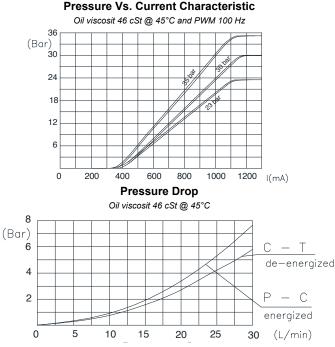
#### FEATURES

- Slip-in style.
- Efficient wet-armature construction.
- Integral waterproof coil.
- Continuous duty rated solenoid.

## HYDRAULIC SYMBOL



#### PERFORMANCE





Flanged retained product. The coil is an integral part of the valve and is not serviceable. Eventual tank pressure exceeding o bar, has to be added to reduced pressure value.

## VALVE SPECIFICATIONS

Nominal Flow	7.5 GPM (30 LPM) @ 6 bar Delta P
Max Inlet Pressure "L" version	700 PSI (50 bar)
Controlled Pressure Range	0÷23 bar / 0÷30 bar / 0÷35 bar
	(see graph)
Reduced Pressure Tolerance	±5%
Max Back-Pressure at T Port	25 bar
Internal Leakage	15 ml/min @ 500 PSI (35 bar) inlet
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/15/13
Media Operating Temp. Range	-30°C / +100°C
Weight	.58 lbs (.27 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cavity	T222
Cavity Tool Kit	K-T222
Flange Mounting Screws and Torque	M4x10 / 3ft-lbs (4 Nm)

#### **COIL SPECIFICATIONS**

Current Supply Characteristics		PWM (Pulse Width Modulation)
Rated Current Range		200÷1500 (12 V coil)
		100÷750 (24 V coil)
PWM or Super-Im	posed Dither Freq.	100-200 Hz
Coil Resistance	(12 VDC)	5.4 Ohm ±5% at 68°F (20°C)
	(24 VDC)	22 Ohm ±5% at 68°F (20°C)
Max Power Consumption		12 Watt (20°C)
Coil Termination		Deutsch-Integral DT04-2P (DT & DH)
		AMP Jr. Timer 84-9419 (AJ)
Color Connectors		Black
Protection Degree (according to IEC 529)		IP 69K (DT & DH)
		IP 67 (AJ)

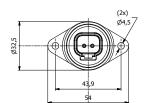
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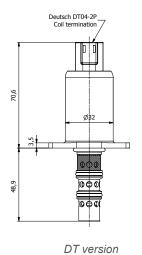


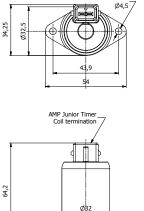


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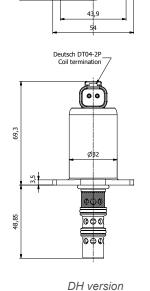




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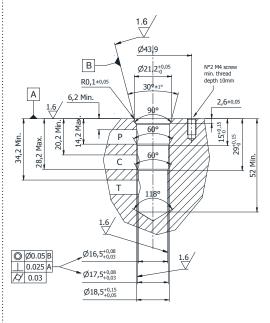
(2x)

Ø32,5



(2x)

Ø4 1

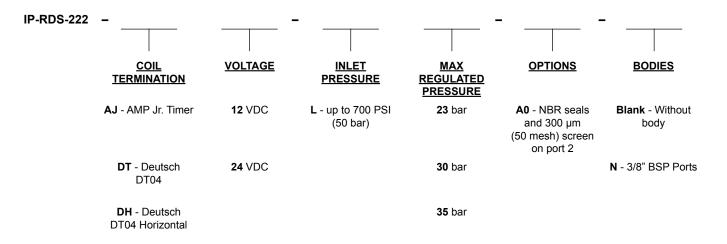


AJ version

3,5

48,85

# ORDERING INFORMATION



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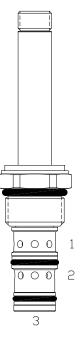
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# **TECNORD** •

## EF-PRP 3 WAY 2 POSITION, PILOT OPERATED, PRESSURE REDUCING, RELIEVING VALVE



#### DESCRIPTION

10 size, 7/8-14 thread, "Delta" series, pilot operated, 3 way 2 position, proportional pressure reducing/relieving valve.

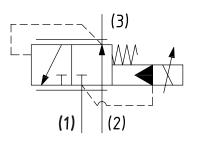
## OPERATION

When de-energized and with a passive load at port (3), the EF-PRP passes sufficient flow from port (2) to port (3) to regulate a minimum pressure of approximately 3-10 Bar (45-145 PSI). With a supplied flow from an external source into port (3) the valve will regulate the minimum pressure as shown on curve below by bypassing flow to port (1). When energized, the actuator creates a force proportional to the applied current to then determine the pressure that will be regulated at port (3). Oil is supplied from port (2) to port (3) until desired pressure is reached. If pressure at port (3) exceeds desired level, excess oil is vented to port (1) until desired level is reached. Pressures at port (1) are additive to regulated pressure at port (3).

#### FEATURES

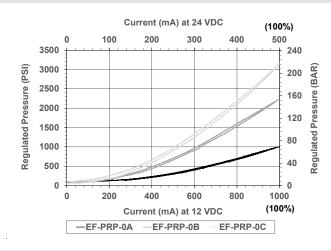
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- · Industry common cavity.
- Unitized, molded coil design.
- Continuous duty rated solenoid.
- · Optional coil voltages and terminations.
- Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe

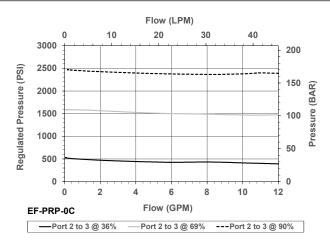
## HYDRAULIC SYMBOL



VALVE SPECIFICATIONS	
Nominal Flow	15 GPM (57 LPM)
Rated Operating Pressure	3000 PSI (207 bar)
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40°C to 250°F (-40°C to 120°C)
Weight	.59 lbs (.27 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	30 ft-lbs (40.6 Nm)
Cavity	DELTA 3W
Cavity Form Tool (Finishing)	40500001
Seal Kit	21191206



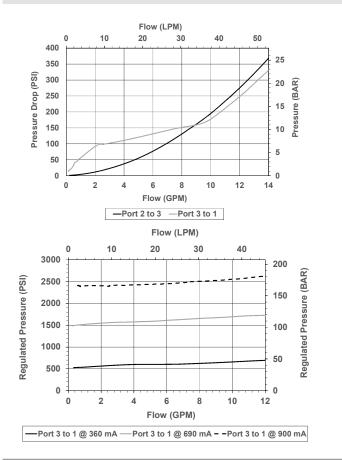




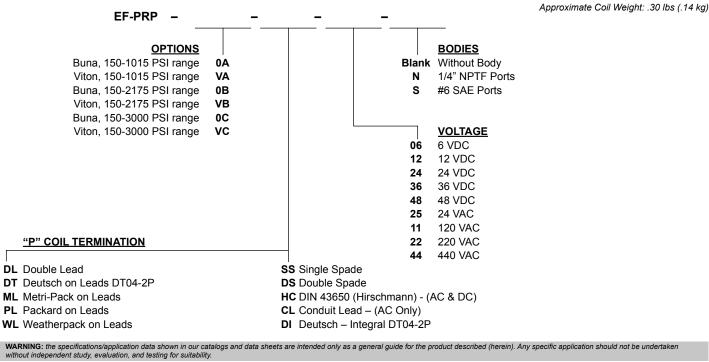
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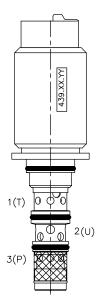


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## **TECNORD** •

## IP-PRZ-59-AM12 PILOT OPERATED PROPORTIONAL, PRESSURE REDUCING/RELIEVING, SLIP-IN TYPE



## DESCRIPTION

Special cavity, flange retained, slip-in proportional pressure reducing/relieving valve.

#### OPERATION

The IP-PRZ-59-AM12 generates a variable pressure in response to a PWM (Pulse Width Modulated) current signal. With no current applied to the proportional solenoid, the inlet port 3 (P) is blocked and the regulated port 2 (U) is vented to port 1 (T). As current is increased, fluid pressure is proportionally controlled at the regulated port 3 (P). On attainment of proportionally determined pressure at 2 (U), the cartridge shifts to block flow at 3 (P), thereby regulating pressure at 2 (U). In this mode, the valve also will relieve 2 (U) to 1 (T) at a variable value over the set reducing pressure.

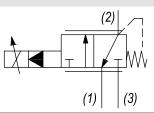
## FEATURES

- Economical slip-in style.
- Integral waterproof coil.
- Efficient wet-armature construction.
- Hardened parts for long life.



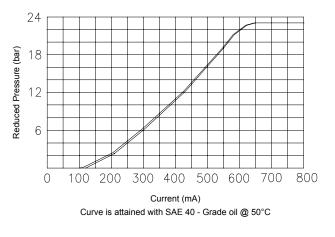
Flanged Retained Product. The coil (12 VDC) is an integral part of the valve and is not serviceable. Inlet pressure up to 50 bar. Max regulated pressure can be increased up to 35 bar (factory preset).

#### HYDRAULIC SYMBOL



#### PERFORMANCE





VALVE SPECIFICATIONS	
Nominal Flow	7.9 GPM (30 LPM) @ 3 bar DeltaP
Max Inlet Pressure	700 PSI (50 bar)
Controlled Pressure Range	(see graph)
Max Internal Leakage	<500 cc/min @ 35 bar
Viscosity Range	5 to 5000 cSt
Filtration	ISO 18/15/13
Media Operating Temp. Range	-30°C / +100°C
Weight	.63 lbs (.29 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cavity	T059
Cavity Tools Kit	
(form tool, reamer, tap)	K-T059
Flange Mounting Screws and Torque	M6x10 / 4 ft-lbs (6 Nm)
COIL SPECIFICATIONS	

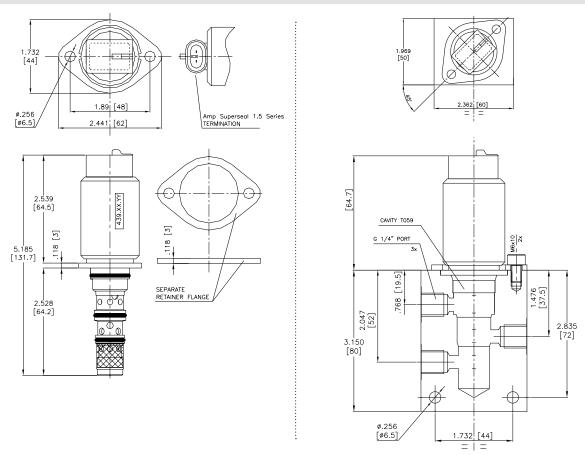
Current Supply Characteristics	PWM (Pulse Width Modulation)
Rated Current Range	100-900 mA
PWM or Super-Imposed	
Dither Frequency	100-150 Hz
Coil Resistance (12 VDC)	10 Ohm ±5% at 68°F (20°C)
Max Power Consumption	14 Watt
Protection Degree	IP 67 according to IEC 529
Coil Termination	AMP Superseal 1.5 Series
	282080-1 Type
Color Connectors	Green

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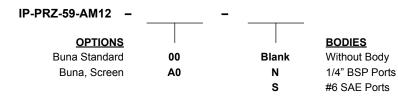


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# **TECNORD** •



## ORDERING INFORMATION



#### NOTE: screen (on inlet port): mesh 47 (280 µm)

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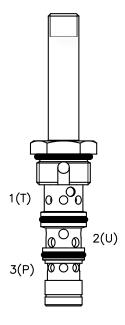


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# **TECNORD** •

## EG-TRZ-42-L PILOT OPERATED PROPORTIONAL, PRESSURE REDUCING/RELIEVING



## DESCRIPTION

Special cavity, 7/8-14 thread, pilot operated proportional pressure reducing/relieving valve.

#### OPERATION

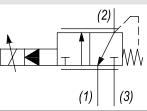
The EG-TRZ-42-L generates a variable pressure in response to a PWM (Pulse Width Modulated) current signal. With no current applied to the proportional solenoid, the inlet port 3 (P) is blocked and the regulated port 2 (U) is vented to port 1 (T).

As current is increased, fluid pressure is proportionally controlled at the regulated port 2 (U). On attainment of proportionally determined pressure at 2 (U), the cartridge shifts to block flow at 3 (P), thereby regulating pressure at 2 (U). In this mode, the value also will relieve 2 (U) to 1 (T) at a variable value over the set reducing pressure.

## FEATURES

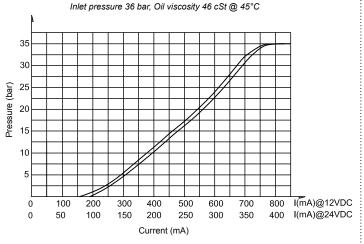
- Hardened parts for long life.
- Efficient wet-armature construction.
- Unitized valve/coil.
- Continuous duty rated solenoid.

HYDRAULIC SYMBOL



Pressure vs. Current characteristic

#### PERFORMANCE



VALVE SPECIFICATIONS	
Nominal Flow	7.9 GPM (30 LPM)
Max Inlet Pressure	700 PSI (50 bar)
Controlled Pressure Range	(see graph)
Max Internal Leakage	700 cc/min @ 50 bar
Max Back-Pressure at T Port	20 bar
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/15/13
Media Operating Temp. Range	-30°C / +100°C
Weight	.63 lbs (.29 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	16 ft-lbs (30 Nm)
Coil Nut Torque Requirements	1-2 ft-lbs (2-3 Nm)
Cavity	T042
Cavity Tools Kit	
(form tool, reamer, tap)	K-T042
COIL SPECIFICATIONS	
Current Supply Characteristics	PWM (Pulse Width Modulation)
Pated Current Pango	100, 1000 mA with 12 VDC Coil

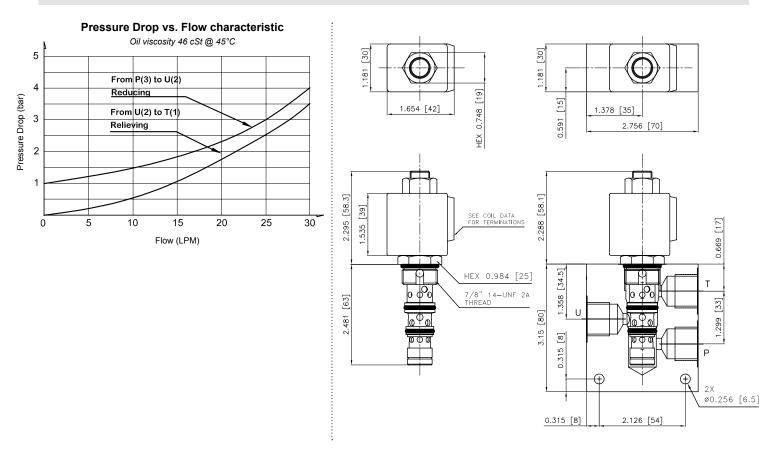
ourion ouppiy onalactionedo	
Rated Current Range	100-1000 mA with 12 VDC Coil
	50-500 mA with 24 VDC Coil
PWM or Super-Imposed	
Dither Frequency	150-200 Hz
Coil Resistance	7.8 Ohm ±5% at 68°F (20°C) 12 VDC
	32 Ohm ±5% at 68°F (20°C) 24 VDC
Max Power Consumption	18 Watt

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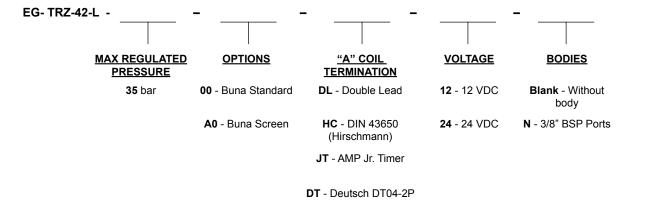
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# **TECNORD** •



#### **ORDERING INFORMATION**

Approximate Coil Weight: .42 lbs (.19 kg)



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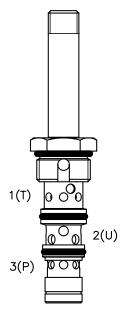


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# **TECNORD** •

## EG-TRZ-42-H PILOT OPERATED PROPORTIONAL, PRESSURE REDUCING/RELIEVING



## DESCRIPTION

Special cavity, 7/8-14 thread, pilot operated proportional pressure reducing/relieving valve.

#### OPERATION

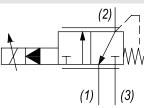
The EG-TRZ-42-H generates a variable pressure in response to a PWM (Pulse Width Modulated) current signal. With no current applied to the proportional solenoid, the inlet port 3 (P) is blocked and the regulated port 2 (U) is vented to port 1 (T).

As current is increased, fluid pressure is proportionally controlled at the regulated port 2 (U). On attainment of proportionally determined pressure at 2 (U), the cartridge shifts to block flow at 3 (P), thereby regulating pressure at 2 (U). In this mode, the valve also will relieve 2 (U) to 1 (T) at a variable value over the set reducing pressure.

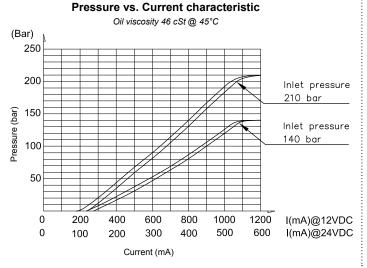
## FEATURES

- Hardened parts for long life.
- Efficient wet-armature construction.
- Unitized valve/coil.
- Continuous duty rated solenoid.

HYDRAULIC SYMBOL



#### PERFORMANCE



VALVE SPECIFICATIONS	
Nominal Flow	7.9 GPM (30 LPM)
Max Inlet Pressure	3500 PSI (241 bar)
Controlled Pressure Range	(see graph)
Max Internal Leakage	1500 ml/min @ 200 bar inlet pressure
Max Back-Pressure at T Port	20 bar
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/15/13
Media Operating Temp. Range	-30°C / +100°C
Weight	.63 lbs (.29 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	16 ft-lbs (30 Nm)
Coil Nut Torque Requirements	1-2 ft-lbs (2-3 Nm)
Cavity	T042
Cavity Tools Kit	
(form tool, reamer, tap)	K-T042
COIL SPECIFICATIONS	
Current Supply Characteristics	PWM (Pulse Width Modulation)
Rated Current Range	100-1200 mA with 12 VDC Coil
	50-600 mA with 24 VDC Coil

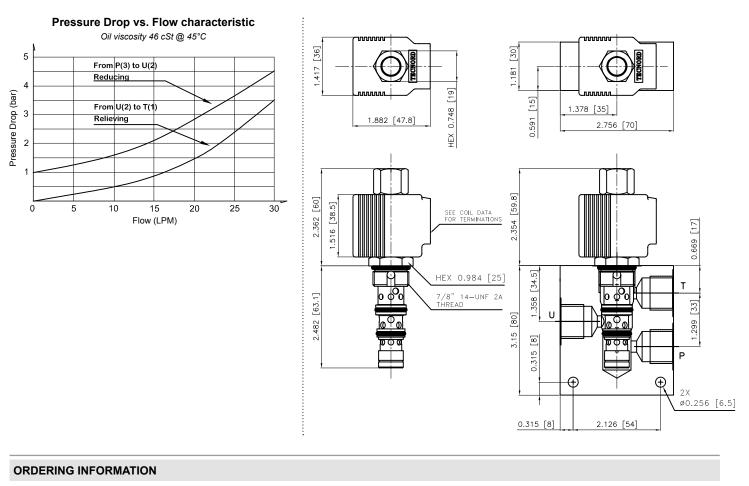
PWM or Super-Imposed	
Dither Frequency	150-200 Hz
Coil Resistance	6.85 Ohm ±5% at 68°F (20°C) 12 VDC
	27 Ohm ±5% at 68°F (20°C) 24 VDC
Max Power Consumption	21 Watt

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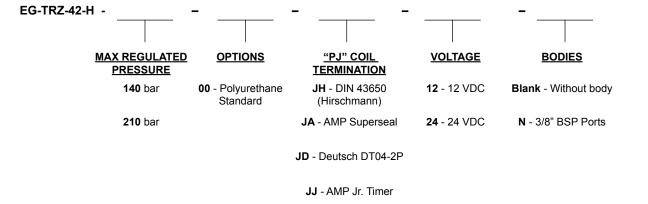


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Approximate Coil Weight: .42 lbs (.19 kg)



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## **PROPORTIONAL PRESSURE RELIEF VALVES**

NORMALLY CLOSED	GPM	PSI	LPM	BAR	CAVITY	MODEL	PAGE
	20	3000	76	207	7/8-14	EE-PRB	PT20

NORMALLY OPEN	GPM	PSI	LPM	BAR	CAVITY	MODEL	PAGE
	12	3000	45	207	7/8-14	EE-PRD	PT22

### **TYPICAL SCHEMATIC**

Typical application for the PRL and PRB is for fan or motor speed control.

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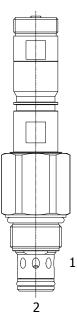


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Great for fan drive motor control.

## EE-PRB 2 WAY NORMALLY CLOSED, PROPORTIONAL RELIEF VALVE



### DESCRIPTION

10 size, 7/8-14 thread, "Delta" series, solenoid operated, 2 way normally closed, pilot operated spool type relief valve.

### OPERATION

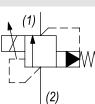
The EE-PRB blocks flow from (2) to (1) until sufficient pressure is present at (2) to offset a spring induced force. As solenoid current is increased, it offsets a portion of this force, resulting in a lower relief pressure. Can be infinitely adjusted across a prescribed range in response to a PWM (Pulse Width Modulated) current. Pressure output is inversely proportional to the current input. With full current applied to the solenoid, the valve will free flow from (2) to (1), at approximately 100 PSI (7 bar).

Note: backpressure on port (1) becomes additive to the pressure setting at a 1:1 ratio.

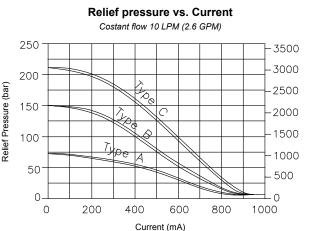
#### FEATURES

- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Industry common cavity.
- Unitized, molded coil design.
- Continuous duty rated solenoid.
- · Optional coil voltages and terminations.

### HYDRAULIC SYMBOL



#### PERFORMANCE



Coil 12 VDC

Nominal Flow	0÷20 GPM (0÷76 LPM)
Operating Range	100-3000 PSI (7-207 bar)
Typical Hysteresis	10% Max
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-30°C / +100°C
Weight	.62 lbs (.28 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	30 ft-lbs (40.6 Nm)
Coil Nut Torque Requirements	2-3 ft-lbs (3-4 Nm)
Cavity	DELTA 2W
Cavity Tools Kit	
(form tool, reamer, tap)	40500000
Seal Kit	21191202

COIL SPECIFICATIONS	
Current Supply Characteristics	PWM (Pulse Width Modulation)
Rated Current Range	100÷1000 mA
PWM or Super-Imposed	
Dither Frequency	120÷200 Hz
Coil Resistance (12 VDC)	7.2 Ohm ±5% at 68°F (20°C)

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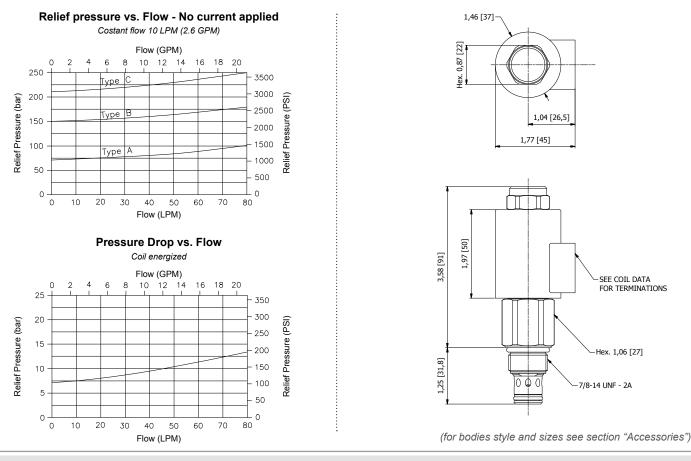


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# **TECNORD** •

Approximate Coil Weight: .47 lbs (.21 kg)

#### DIMENSIONS



## **ORDERING INFORMATION**

EE-PRB BODIES **OPTIONS** Buna, 100-1015 PSI range (7-70 bar) 0A Blank Without Body 3/8" BSP Ports Viton, 100-1015 PSI range (7-70 bar) VA Ν s #8 SAE Ports Buna, 100-2175 PSI range (7-150 bar) 0B Viton, 100-2175 PSI range (7-150 bar) VB Buna, 100-3000 PSI range (7-207 bar) 0C Viton, 100-3000 PSI range (7-207 bar) VC **VOLTAGE** (other voltages available on request) 12 VDC 12 24 24 VDC **"F" COIL TERMINATION** DIN 43650 (Hirschmann) HC Deutsch - Integral DT04-2P DI AMP Jr. Timer JT

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# **TECNORD** •

#### **EE-PRD** 2 WAY NORMALLY OPEN, PROPORTIONAL RELIEF VALVE



HYDRAULIC SYMBOL

PERFORMANCE

Λ 3500

3000

2500

2000

1500

1000

500 0

Relief Pressure (PSI)

100

200

EE-PRD-0A

## DESCRIPTION

10 size, 7/8-14 thread, "Delta" series, solenoid operated, 2 way normally open, hydraulic relief valve.

#### **OPERATION**

The EE-PRD blocks flow from (2) to (1) until sufficient pressure is present at (2) to offset the electrically induced solenoid force. Can be infinitely adjusted across a prescribed range using a variable electric input. Pressure output is proportional to DC current input. This valve is intended for use as a pressure limiting device in demanding applications.

With no current applied to the solenoid, the valve will free flow from (2) to (1) at approximately 50 PSI. Note: backpressure on port (1) becomes additive to the pressure setting at a 1:1 ratio.

#### **FEATURES**

(2)

Relief Pressure vs. Current Current (mA) @ 24 VDC

300

600

-EE-PRD-0B -EE-PRD-0C

400

800

500

240

200

160

120

80

40

Λ

1000

bar

Pressure

Relief

200

400

Current (mA) @ 12 VDC

- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Industry common cavity.
- Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.

If low voltage is expected on the machine, 12 or 24 volt systems will require the use of 10 volt or 20 volt coils respectively. Consult Factory for availability of these coil options.

For best performance valve must be purged of air. Locate below reservoir or add check valve to return. Recommended vehicle installation is Tube Up or Horizontal after purging. Fastest purging position during bleed/start-up is with tube up. PWM frequency: 100-200 Hz (200 Hz recommended). For lower minimum or other ranges consult factory.

#### VALVE SPECIFICATIONS

Nominal Flow	0-20 GPM (0-76 LPM)
Operating Range	50-3000 PSI (3-207 bar)
Typical Hysteresis	5%
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40°C to 250°F (-40°C to 120°C)
Weight	.30 lbs (.13 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	30 ft-lbs (40.6 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	DELTA 2W
Cavity Tools Kit	
(form tool, reamer, tap)	40500000
Seal Kit	21191202

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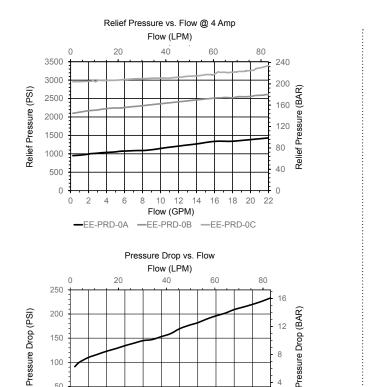


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TECNORD

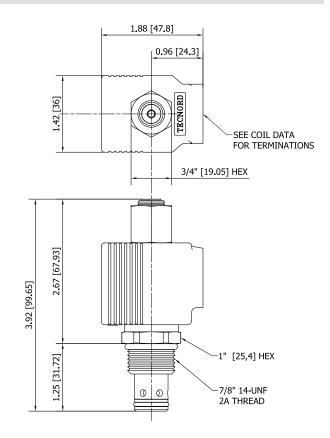
#### DIMENSIONS



10 12 14

Flow (GPM)

16 18



(for bodies style and sizes see section "Accessories")

**ORDERING INFORMATION** 

6 8

100

50

0

0 2 4

Approximate Coil Weight: .74 lbs (.33 kg) EE-PRD \_ **OPTIONS** BODIES Buna, 100-1020 PSI range Blank Without Body 0A Viton, 100-1020 PSI range VA Ν 3/8" BSP Ports Buna, 100-2175 PSI range 0B s #8 SAE Ports Viton, 100-2175 PSI range VB Buna, 100-3000 PSI range 0C Viton, 100-3000 PSI range VC VOLTAGE 12 VDC 12 24 VDC 24 **"PJ" COIL TERMINATION** JH DIN 43650 (Hirschmann) JA AMP Superseal JD Deutsch DT04-2P JJ AMP Jr. Timer

8

4

0

20 22

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.



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# **TECNORD**

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## 2 WAY NORMALLY CLOSED PROPORTIONAL FLOW CONTROL VALVES

SPOOL TYPE	GPM	PSI	LPM	BAR	CAVITY	MODEL	PAGE
	13.2	3500	50	241	7/8-14	EE-P2G	PT26
$\underset{(2)}{WL} \xrightarrow{T} \underset{(2)}{T}$	23.7	3500	90	241	1 1/16-12	ET-P2S	PT28

POPPET TYPE	GPM	PSI	LPM	BAR	CAVITY	MODEL	PAGE
(2)	6.5	3500	25	241	3/4-16	EB-P2A	PT30
	12	3500	45	241	7/8-14	EE-P2A	PT32
(1)] '	29	3500	110	241	1 1/16-12	ET-P2A	PT34

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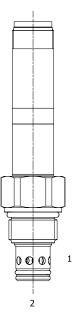
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## EE-P2G 2 WAY NORMALLY CLOSED, PROPORTIONAL FLOW CONTROL VALVE



#### DESCRIPTION

10 size, 7/8-14 thread, "Delta" series, solenoid operated, 2 way normally closed, proportional flow control valve.

#### OPERATION

When de-energized the EE-P2G blocks flow at ports (1) and (2). When energized, the valve allows flow from (2) to (1). Flow is proportional to the current applied to the coil. A compensator must be used to create a pressure compensated flow control function.

**OPERATION OF MANUAL OVERRIDE OPTION:** to override, turn the manual override screw clockwise. To release turn the manual override screw counterclockwise.

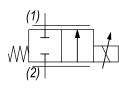
#### **FEATURES**

- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Industry common cavity.
- · Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.

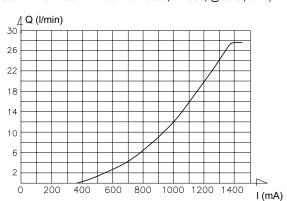


*Curves are attained with Tecnord QC-CP3 compensator.* 

#### HYDRAULIC SYMBOL



#### PERFORMANCE



## Flow vs. Current - "A" Version

Coil 12 VDC - Delta P = 14 bar - Oil 26 cSt (121 SSU) @ 50°C (104°F)

VALVE SPECIFICATIONS	
Flow Range	See curves for various versions
Max System Pressure	3500 PSI (241 bar)
Leakage	Max 50 cc/min at 245 bar
Hysteresis	±3%
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-30°C / +100°C
Weight	.58 lbs (.26 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	26 ft-lbs (35 Nm)
Coil Nut Torque Requirements	2-3 ft-lbs (3-4 Nm)
Cavity	DELTA 2W
Cavity Tools Kit	
(form tool, reamer, tap)	40500000
Seal Kit	21191200
COIL SPECIFICATIONS	
Current Supply Characteristics	PWM (Pulse Width Modulation)
Rated Current Range	400-1400 mA

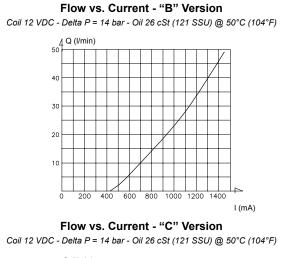
:	rated carrent range	
÷	PWM or Super-Imposed	
÷	Dither Frequency	100-150 Hz
÷	Coil Resistance (12 VDC)	7.2 Ohm ±5% at 68°F (20°C)

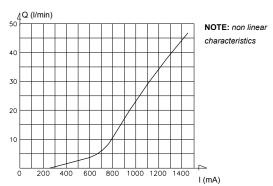
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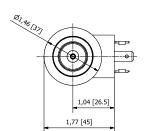


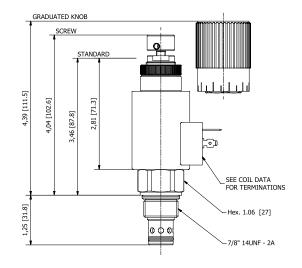
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# **TECNORD** •



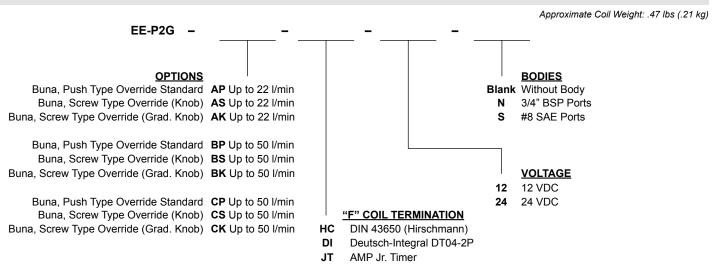






(for bodies style and sizes see section "Accessories")

#### **ORDERING INFORMATION**



NOTES: 1) Flows refer to a 14 bar Delta P 2) For other seals, consult factory

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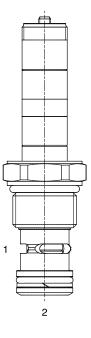


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# **TECNORD** •

## ET-P2S 2 WAY NORMALLY CLOSED, PROPORTIONAL FLOW CONTROL VALVE



## DESCRIPTION

12 size, 1 1/16-12 thread, "Tecnord" series, solenoid operated, 2 way normally closed, proportional flow control valve.

## OPERATION

When de-energized the ET-P2S blocks flow at ports (2) and (1). When energized, the valve allows flow from (1) to (2). Flow is proportional to the current applied to the coil. A compensator must be used to create a pressure compensated flow control function.

**OPERATION OF MANUAL OVERRIDE OPTION:** to override, turn the manual override screw counterclockwise. To release turn the manual override screw clockwise.

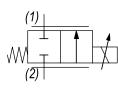
#### **FEATURES**

- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Industry common cavity.
- Unitized, molded coil design.
- Continuous duty rated solenoid.
- · Optional coil voltages and terminations.



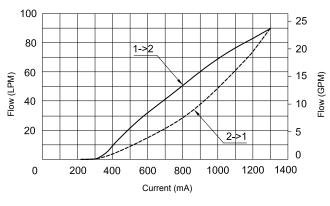
Curves are attained with Tecnord QC-CP3 compensator.

#### HYDRAULIC SYMBOL



#### PERFORMANCE

**Flow vs. Current** Coil 12 VDC - Press. Drop = 14 bar - Oil 46 cSt (217 SSU) @ 50°C (122°F)



VALVE SPECIFICATIONS	
Flow Range	See curves for various versions
Max System Pressure	3500 PSI (241 bar)
Leakage	Max 50 cc/min at 245 bar
Hysteresis	±3%
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-30°C / +100°C
Weight	.72 lbs (.32 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	37 ft-lbs (50 Nm)
Coil Nut Torque Requirements	2-3 ft-lbs (3-4 Nm)
Cavity	TECNORD 2W
Cavity Tools Kit	
(form tool, reamer, tap)	40500032
Seal Kit	21191200
COIL SPECIFICATIONS	
Current Supply Characteristics	PWM (Pulse Width Modulation)
Rated Current Range	400-1400 mA
PWM or Super-Imposed	

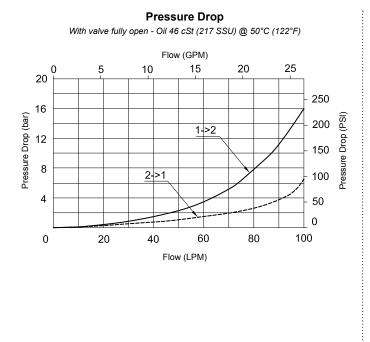
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Dither Frequency	100-150 Hz	
Coil Resistance (12 VDC)	7.2 Ohm ±5% at 68°F (20°C)	

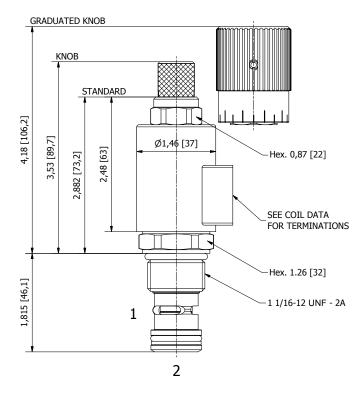
WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.



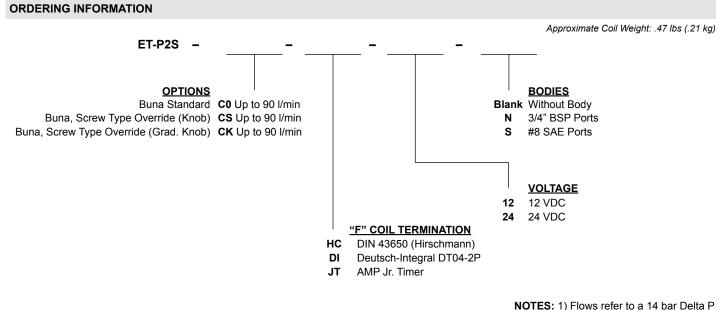
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# **TECNORD** •





(for bodies style and sizes see section "Accessories")



2) For other seals, consult factory

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.

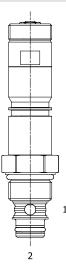


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## **TECNORD** •

## EB-P2A 2 WAY NORMALLY CLOSED, PROPORTIONAL FLOW CONTROL VALVE



#### DESCRIPTION

8 size, 3/4-16 thread, solenoid operated, 2 way normally closed poppet style, proportional flow control valve.

#### OPERATION

When de-energized the EB-P2A blocks flow from (1) to (2) and allows reverse flow from (2) to (1). When energized, the valve allows flow from (1) to (2). Flow is proportional to current applied to the coil. A compensator must be used to create a pressure compensated flow control function.

VALVE SPECIFICATIONS

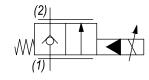
#### **FEATURES**

- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Industry common cavity.
- Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.

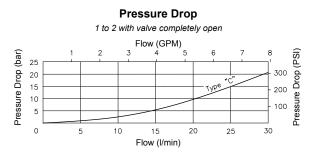


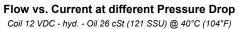
*Curves are attained without pressure compensator. The valve can work with a pressure drop up to 200 bar.* 

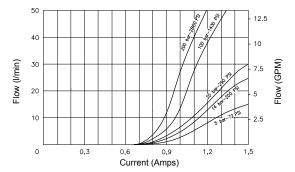
## HYDRAULIC SYMBOL



#### PERFORMANCE







Flow Range	See curves
Max System Pressure	3500 PSI (241 bar)
Leakage	0-10 drops / min @ 245 bar
Hysteresis	±3%
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-30°C / +100°C
Weight	.72 lbs (.32 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	19 ft-lbs (25 Nm)
Coil Nut Torque Requirements	2-3 ft-lbs (3-4 Nm)
Cavity	POWER 2W
Cavity Tools Kit	
(form tool, reamer, tap)	40500005
Seal Kit	21191102

#### **COIL SPECIFICATIONS**

PWM (Pulse Width Modulation)
400-1400 mA
100 Hz
7.2 Ohm ±5% at 68°F (20°C)

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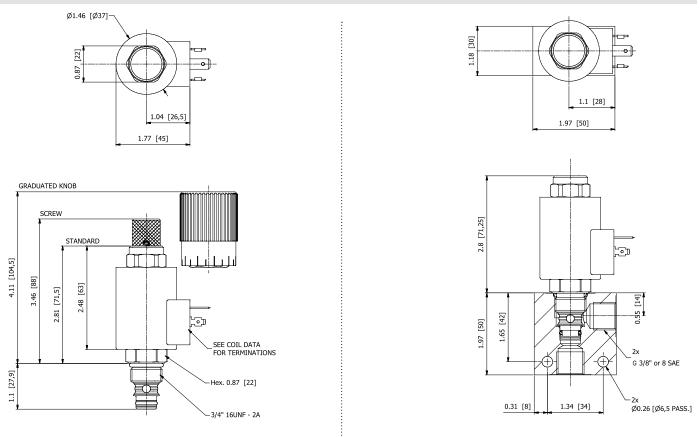




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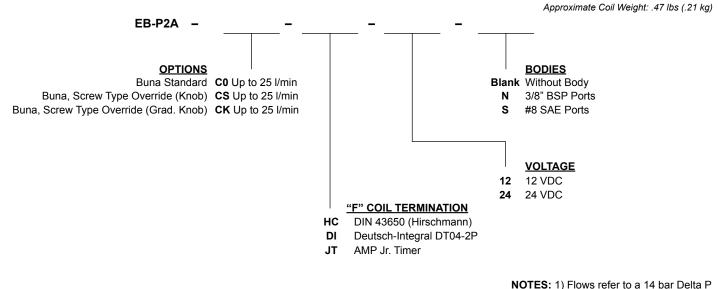
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#### DIMENSIONS



(for bodies style and sizes see section "Accessories")

**ORDERING INFORMATION** 



2) For other seals, consult factory

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.

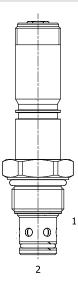


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## **TECNORD** •

## EE-P2A 2 WAY NORMALLY CLOSED, PROPORTIONAL FLOW CONTROL VALVE



#### DESCRIPTION

10 size, 7/8-14 thread, solenoid operated, 2 way normally closed poppet style, proportional flow control valve.

#### OPERATION

When de-energized the EE-P2A blocks flow from (1) to (2) and allows reverse flow from (2) to (1). When energized, the valve allows flow from (1) to (2). Flow is proportional to current applied to the coil. A compensator must be used to create a pressure compensated flow control function.

VALVE SPECIFICATIONS

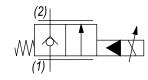
#### **FEATURES**

- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Industry common cavity.
- Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.

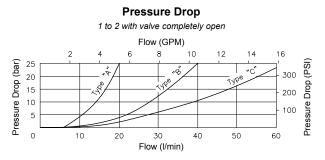


Curves are attained without pressure compensator. The valve can work with a pressure drop up to 200 bar.

## HYDRAULIC SYMBOL

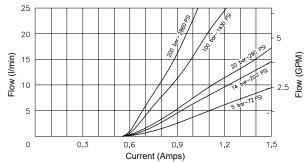


#### PERFORMANCE





**Poppet type A** - Coil 12 VDC - hyd. oil 26 cSt (121 SSU) @ 40°C (104°F)



Flow Range	See curves for various versions
Max System Pressure	3500 PSI (241 bar)
Leakage	0-10 drops / min @ 245 bar
Hysteresis	±3%
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-30°C / +100°C
Weight	.72 lbs (.32 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	26-35 ft-lbs (50 Nm)
Coil Nut Torque Requirements	2-3 ft-lbs (3-4 Nm)
Cavity	DELTA 2W
Cavity Tools Kit	
(form tool, reamer, tap)	40500000
Seal Kit	21191200

#### **COIL SPECIFICATIONS**

Current Supply Characteristics	PWM (Pulse Width Modulation)
Rated Current Range	400-1400 mA
PWM or Super-Imposed	
Dither Frequency	100 Hz
Coil Resistance (12 VDC)	7.2 Ohm ±5% at 68°F (20°C)

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.

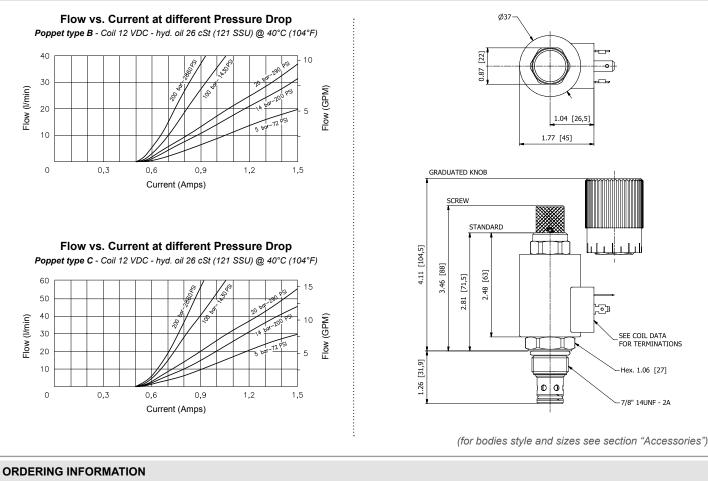


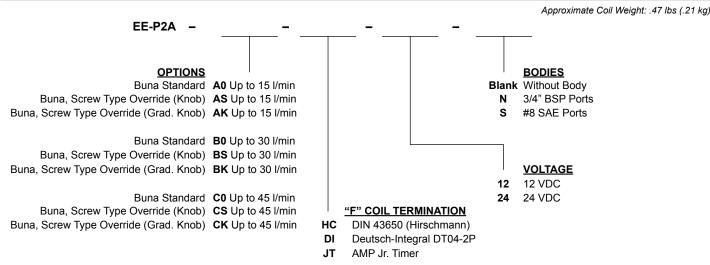
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#### DIMENSIONS





**NOTES:** 1) Flows refer to a 14 bar Delta P 2) For other seals, consult factory

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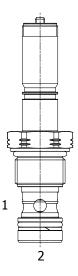
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**TECNORD** •

## ET-P2A 2 WAY NORMALLY CLOSED, PROPORTIONAL FLOW CONTROL VALVE



#### DESCRIPTION

12 size, 1 1/16-12 thread, solenoid operated, 2 way normally closed poppet style, proportional flow control valve.

#### OPERATION

When de-energized the ET-P2A blocks flow from (1) to (2) and allows reverse flow from (2) to (1). When energized, the valve allows flow from (1) to (2). Flow is proportional to current applied to the coil. A compensator must be used to create a pressure compensated flow control function.

VALVE SPECIFICATIONS

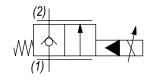
#### FEATURES

- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Industry common cavity.
- Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.

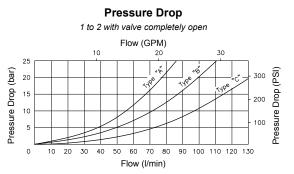


Curves are attained without pressure compensator. The valve can work with a pressure drop up to 200 bar.

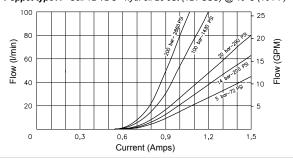
## HYDRAULIC SYMBOL



#### PERFORMANCE



Flow vs. Current at different Pressure Drop Poppet type A - Coil 12 VDC - hyd. oil 26 cSt (121 SSU) @ 40°C (104°F)



Flow Range See curves for various versions Max System Pressure 3500 PSI (241 bar) Leakage 0-10 drops / min @ 245 bar ±3% Hysteresis Viscosity Range 36 to 3000 SSU (3 to 647 cSt) Filtration ISO 18/16/13 -30°C / +100°C Media Operating Temp. Range Weight .72 lbs (.32 kg) **Operating Fluid Media** General Purpose Hydraulic Fluid Cartridge Torque Requirements 37 ft-lbs (50 Nm) **Coil Nut Torque Requirements** 2-3 ft-lbs (3-4 Nm) **TECNORD 2W** Cavity Cavity Tools Kit 40500032 (form tool, reamer, tap) 21191200 Seal Kit

#### **COIL SPECIFICATIONS**

PWM (Pulse Width Modulation)
400-1400 mA
100 Hz
7.2 Ohm ±5% at 68°F (20°C)

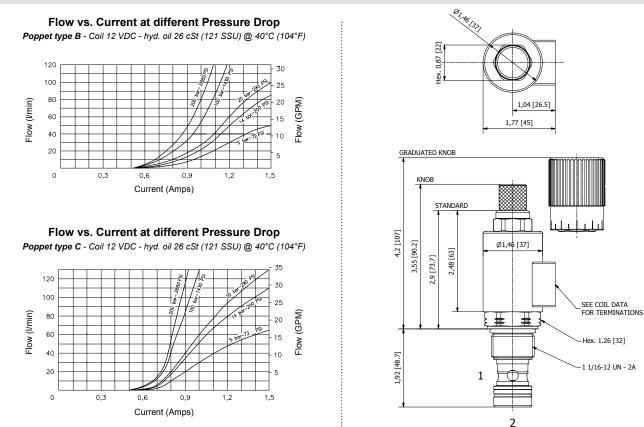
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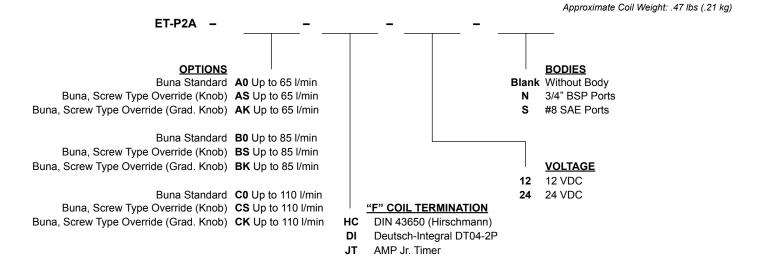
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#### DIMENSIONS



**ORDERING INFORMATION** 

(for bodies style and sizes see section "Accessories")



**NOTES:** 1) Flows refer to a 14 bar Delta P 2) For other seals, consult factory

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# 2 WAY NORMALLY OPEN PROPORTIONAL FLOW CONTROL VALVES

SPOOL TYPE	GPM	PSI	LPM	BAR	CAVITY	MODEL	PAGE
	8	3500	30	241	7/8-14	EE-P2H	PT38

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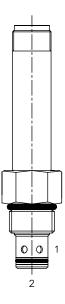


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# EE-P2H 2 WAY NORMALLY OPEN, PROPORTIONAL FLOW CONTROL VALVE



# DESCRIPTION

10 size, 7/8-14 thread, solenoid operated, 2 way normally open, proportional flow control valve.

### OPERATION

When de-energized the EE-P2H allows flow from (1) to (2). When fully energized, the valve blocks flow at port (1) and (2). Flow is proportional to current applied to the coil. A compensator must be used to create a pressure compensated flow control function.

**OPERATION OF MANUAL OVERRIDE OPTION:** to override, turn the manual override screw clockwise. To release turn the manual override screw counterclockwise.

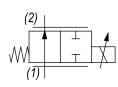
### FEATURES

- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- · Industry common cavity.
- Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.

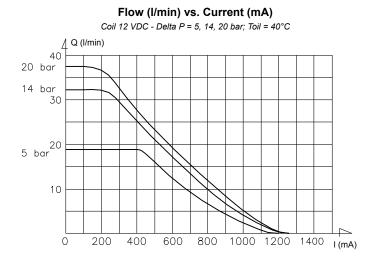


Curve is attained with Tecnord QC-CP3 compensator at with various settings.

# HYDRAULIC SYMBOL



# PERFORMANCE



Flow Range	See curve
Max System Pressure	3500 PSI (241 bar)
Leakage	Max 100 cc/min at 245 bar
Hysteresis	±4%
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-30°C / +100°C
Weight	.58 lbs (.26 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	26 ft-lbs (35 Nm)
Coil Nut Torque Requirements	2-3 ft-lbs (3-4 Nm)
Cavity	DELTA 2W
Cavity Tools Kit	
(form tool, reamer, tap)	40500000
Seal Kit	21191200

### **COIL SPECIFICATIONS**

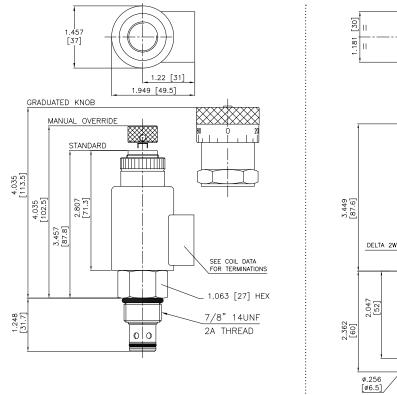
PWM (Pulse Width Modulation)
400-1400 mA
100-150 Hz
7.2 Ohm ±5% at 68°F (20°C)

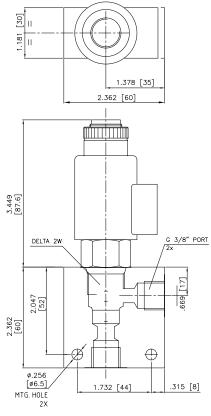
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(for bodies style and sizes see section "Accessories")

# **ORDERING INFORMATION**

Approximate Coil Weight: .47 lbs (.21 kg) EE-P2H BODIES **OPTIONS** Buna, Push Type Override Standard **0P** Blank Without Body Buna, Screw Type Override (Knob) 0S 3/8" BSP Ports Ν Buna, Screw Type Override (Grad. Knob) 0K S #8 SAE Ports VOLTAGE 12 VDC 12 24 24 VDC **<u>"F" COIL TERMINATION</u>** нс DIN 43650 (Hirschmann) DI Deutsch-Integral DT04-2P JT AMP Jr. Timer

NOTE: for other seals, consult factory.

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# **TECNORD** •

# **PROPORTIONAL CONTROLS**

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.



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# 2 WAY NORMALLY CLOSED PRESSURE COMPENSATED PROPORTIONAL FLOW REGULATOR VALVES

POPPET TYPE	GPM	PSI	LPM	BAR	CAVITY	MODEL	PAGE
	12	3500	45	241	7/8-14	EG-F2A	PT42
	26	3500	100	241	1/16-12	EU-F2A	PT44

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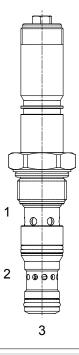


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# EG-F2A 2 WAY PRESSURE COMPENSATED PROPORTIONAL FLOW REGULATOR



# DESCRIPTION

10 size, 7/8-14 thread, "Delta" series, solenoid operated, normally closed, poppet style, restrictive type 2 ways pressure compensated proportional flow regulator.

# OPERATION

EG-F2A maintains a constant flow rate out of (2) regardless of load pressure variations in the circuit downstream of (1). When coil is not energized, there is no regulated flow out of (2). The valve begins to respond to load variations when the flow through the valve creates a pressure differential across the control spool. Reverse flow from (2) to (1) returns through the control spool and is not compensated.

**OPERATION OF MANUAL OVERRIDE OPTION:** to override, turn the manual override screw counterclockwise. To release turn the manual override screw clockwise.

VALVE SPECIFICATIONS

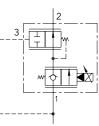
### **FEATURES**

- Hardened parts for long-life.
- Industry common cavity.
- Excellent linearity and low hysteresis characteristics.
- Cartridges are voltage interchangeable.
- Optional coil voltages and terminations available.
  - Unitized, molded coil design.
- Continuous duty rated solenoid.

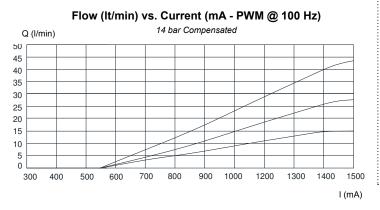


*Port (1) must be connected in the manifold to port (3).* 

HYDRAULIC SYMBOL



# PERFORMANCE



Flow Range	See curves for various versions
Max System Pressure	3500 PSI (241 bar)
Leakage	0-10 drops / min @ 245 bar
Hysteresis	±5%
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-30°C / +100°C
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	30 ft-lbs (41 Nm)
Coil Nut Torque Requirements	2-3 ft-lbs (3-4 Nm)
Cavity	T308
Cavity Tools Kit	
(form tool, reamer, tap)	K-T308

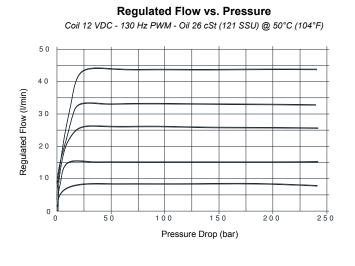
PWM (Pulse Width Modulation)
400-1400 mA
100 Hz
7.2 Ohm ±5% at 68°F (20°C)

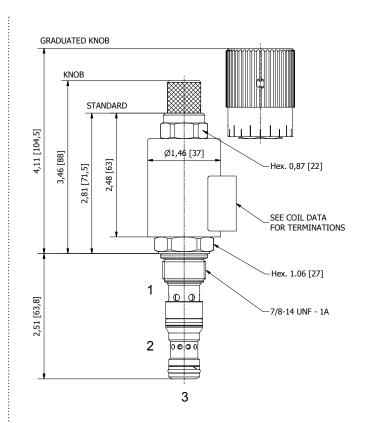
WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.



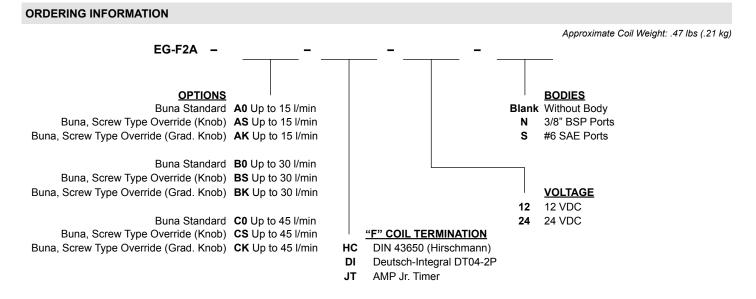
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# **TECNORD** •





(for bodies style and sizes see section "Accessories")



NOTE: for other seals, consult factory.

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.

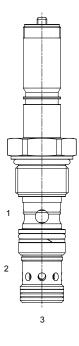


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# **TECNORD** •

# EU-F2A 2 WAY PRESSURE COMPENSATED PROPORTIONAL FLOW REGULATOR



### DESCRIPTION

12 size, 1" 1/16-12 thread, "Tecnord" series, solenoid operated, normally closed, poppet style, restrictive type 2 ways pressure compensated proportional flow regulator.

# OPERATION

EU-F2A maintains a constant flow rate out of (2) regardless of load pressure variations in the circuit downstream of (1). When coil is not energized, there is no regulated flow out of (2). The valve begins to respond to load variations when the flow through the valve creates a pressure differential across the control spool. Reverse flow from (2) to (1) returns through the control spool and is not compensated. The manual override increases flow by counter-clockwise rotation of the manual override knob.

# **FEATURES**

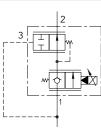
- · Hardened parts for long-life.
- Industry common cavity.
- Excellent linearity and low hysteresis characteristics.
- · Cartridges are voltage interchangeable.
- · Optional coil voltages and terminations available.
- Unitized, molded coil design.
- Continuous duty rated solenoid.



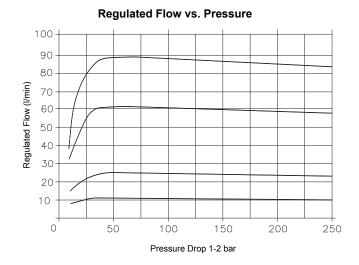
Port (1) must be connected in the manifold to port (3).

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# HYDRAULIC SYMBOL



# PERFORMANCE



VALVE SPECIFICATIONS	
Flow Range	See curves for various versions
Max System Pressure	3500 PSI (241 bar)
Leakage	0-10 drops / min @ 245 bar
Hysteresis	±5%
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-30°C / +100°C
Weight	.72 lbs (.32 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	37 ft-lbs (50 Nm)
Coil Nut Torque Requirements	2-3 ft-lbs (3-4 Nm)
Cavity	TECNORD 3W
Cavity Tools Kit	
(form tool, reamer, tap)	40500034

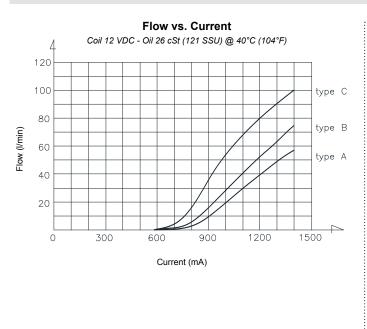
COIL SPECIFICATIONS	
Current Supply Characteristics	PWM (Pulse Width Modulation)
Rated Current Range	500-1400 mA
PWM or Super-Imposed	
Dither Frequency	100 Hz
Coil Resistance (12 VDC)	7.2 Ohm ±5% at 68°F (20°C)

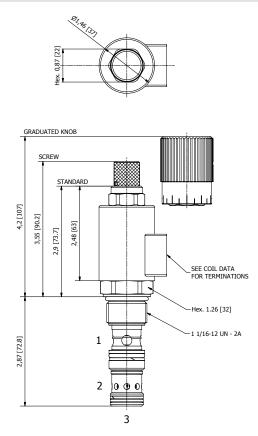
WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.



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# **TECNORD** •





(for bodies style and sizes see section "Accessories")

### Approximate Coil Weight: .47 lbs (.21 kg) EU-F2A **OPTIONS** BODIES Blank Without Body Buna Standard A0 Up to 55 l/min Buna, Screw Type Override (Knob) AS Up to 55 I/min 3/4" BSP Ports Ν Buna, Screw Type Override (Grad. Knob) AK Up to 55 I/min S #8 SAE Ports Buna Standard B0 Up to 75 I/min Buna, Screw Type Override (Knob) BS Up to 75 l/min Buna, Screw Type Override (Grad. Knob) BK Up to 75 I/min VOLTAGE 12 12 VDC Buna Standard C0 Up to 100 I/min 24 24 VDC Buna, Screw Type Override (Knob) CS Up to 100 l/min **<u>"F" COIL TERMINATION</u>** Buna, Screw Type Override (Grad. Knob) CK Up to 100 l/min нс DIN 43650 (Hirschmann) DI Deutsch-Integral DT04-2P JT AMP Jr. Timer

NOTE: for other seals, consult factory.

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.



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# **TECNORD** •

# **PROPORTIONAL CONTROLS**

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# **3 WAY NORMALLY CLOSED PRESSURE COMPENSATED PROPORTIONAL FLOW REGULATOR VALVES**

SPOOL TYPE	GPM	PSI	LPM	BAR	CAVITY	MODEL	PAGE
	6	3500	23	241	7/8-14	EF-F3G	PT48
	16	3500	60	241	1/16-12	EU-F3G	PT50

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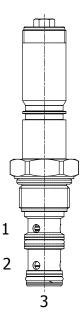


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# EF-F3G 3 WAY PRESSURE COMPENSATED PRIORITY TYPE PROP. FLOW REGULATOR



HYDRAULIC SYMBOL

# DESCRIPTION

10 size, 7/8-14 thread, "Delta" series, solenoid operated, normally closed, spool style, 3 ways priority type pressure compensated proportional flow regulator. It can also be used as a restrictive-type 2 way, pressure-compensated flow regulator when the bypass line (port 2) is blocked.

# OPERATION

EF-F3G maintains a constant flow rate out of (1) regardless of load pressure variations in the circuit downstream of (3) and regardless bypass pressure variations in the circuit downstream of (2). Excess flow bypasses out of (2). When coil is not energized, there is no regulated flow out of (1).

**OPERATION OF MANUAL OVERRIDE OPTION:** to override, turn the manual override screw counterclockwise. To release turn the manual override screw clockwise.

VALVE SPECIFICATIONS

# FEATURES

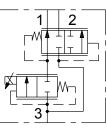
Hardened parts for long-life.

Unitized, molded coil design. Continuous duty rated solenoid.

- Industry common cavity.
- Excellent linearity and low hysteresis characteristics.
- Cartridges are voltage interchangeable.
- Optional coil voltages and terminations available.

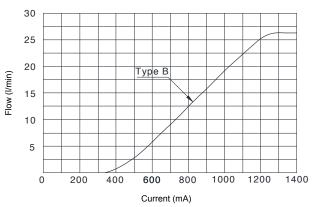


It can be used as a restrictive 2-way pressure-compensated flow control valve, blocking bypass line port (2).



# PERFORMANCE

**Flow vs. Current** Coil 12 VDC - 130 Hz PWM - Oil 26 cSt (121 SSU) @ 50°C (104°F)



Flow Range	See curves for various versions
Max System Pressure	3500 PSI (241 bar)
Leakage	10 cu-in/min @ 3000 PSI
	160 cc/min @ 207 bar
Hysteresis	±5%
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-30°C / +100°C
Weight	.49 lbs (.22 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	30 ft-lbs (41 Nm)
Coil Nut Torque Requirements	2-3 ft-lbs (3-4 Nm)
Cavity	DELTA 3W
Cavity Tools Kit	
(form tool, reamer, tap)	40500001

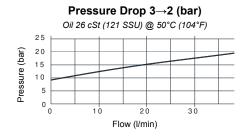
;	COIL SPECIFICATIONS	
-	Current Supply Characteristics	PWM (Pulse Width Modulation)
÷	Rated Current Range	400-1400 mA
ł	PWM or Super-Imposed	
ł	Dither Frequency	120-140 Hz
-	Coil Resistance (12 VDC)	7.2 Ohm ±5% at 68°F (20°C)

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.

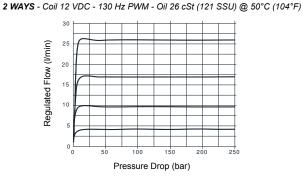


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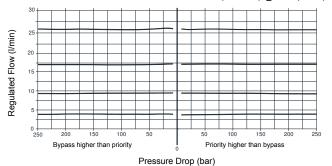
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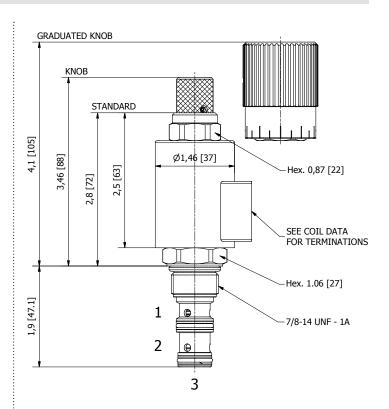






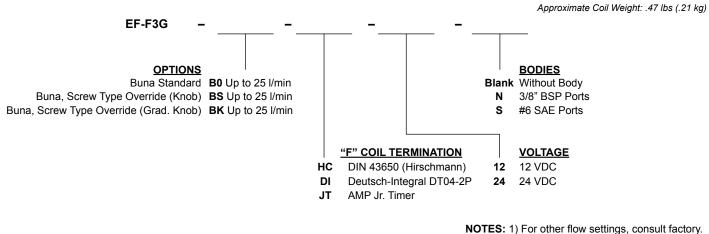
Pres. Compensation from Inlet to Work Port or Bypass Port 3 WAYS - Coil 12 VDC - 130 Hz PWM - Oil 26 cSt (121 SSU) @ 50°C (104°F)





(for bodies style and sizes see section "Accessories")

# ORDERING INFORMATION



2) For other seals, consult factory.

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.

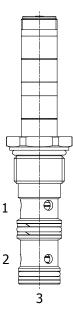


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# **TECNORD** •

### EU-F3G 3 WAY PRESSURE COMPENSATED PRIORITY TYPE PROPORTIONAL FLOW REGULATOR



# DESCRIPTION

12 size, 1" 1/16-12 thread, "Tecnord" series, solenoid operated, normally closed, spool style, 3 ways priority type pressure compensated proportional flow regulator. It can also be used as a restrictive-type 2 way, pressurecompensated flow regulator when the bypass line (port 2) is blocked.

# OPERATION

EU-F3G maintains a constant flow rate out of (1) regardless of load pressure variations in the circuit downstream of (3) and regardless bypass pressure variations in the circuit downstream of (2). Excess flow bypasses out of (2). When coil is not energized, there is no regulated flow out of (1).

OPERATION OF MANUAL OVERRIDE OPTION: to override, turn the manual override screw counterclockwise. To release turn the manual override screw clockwise.

VALVE SPECIFICATIONS

# **FEATURES**

- Hardened parts for long-life.
- Industry common cavity.
- Excellent linearity and low hysteresis characteristics.
- Cartridges are voltage interchangeable.
- Optional coil voltages and terminations available.

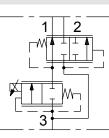


It can be used as a restrictive 2-way pressure-compensated flow control valve, blocking bypass line port (2).

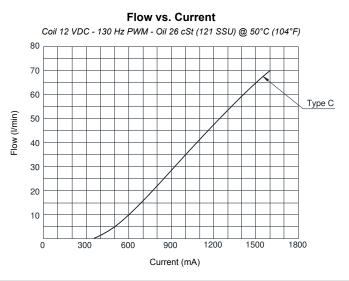
Continuous duty rated solenoid.

Unitized, molded coil design.

### HYDRAULIC SYMBOL



# PERFORMANCE



Flow Range	See curves for various versions
Max System Pressure	3500 PSI (241 bar)
Leakage	15.7 cu-in/min @ 3000 PSI
	250 cc/min @ 207 bar
Hysteresis	±5%
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-30°C / +100°C
Weight	.75 lbs (.34 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	37 ft-lbs (50 Nm)
Coil Nut Torque Requirements	2-3 ft-lbs (3-4 Nm)
Cavity	TECNORD 3W
Cavity Tools Kit	
(form tool, reamer, tap)	40500034

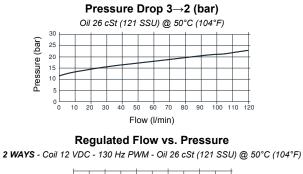
÷	COIL SPECIFICATIONS	
-	Current Supply Characteristics	PWM (Pulse Width Modulation)
ł	Rated Current Range	400-1400 mA
ł	PWM or Super-Imposed	
-	Dither Frequency	120-140 Hz
:	Coil Resistance (12 VDC)	7.2 Ohm ±5% at 68°F (20°C)

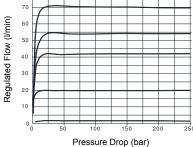
WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.



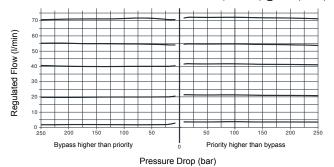
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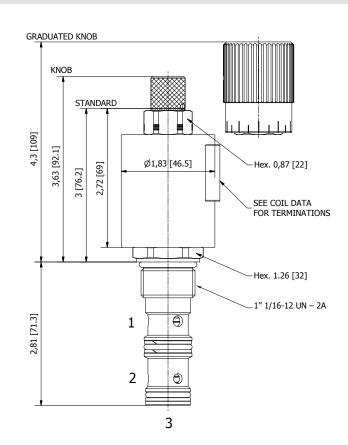




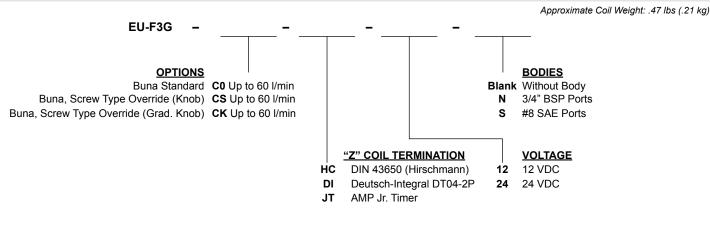


Pres. Compensation from Inlet to Work Port or Bypass Port 3 WAYS - Coil 12 VDC - 130 Hz PWM - Oil 26 cSt (121 SSU) @ 50°C (104°F)





(for bodies style and sizes see section "Accessories")



**NOTES:** 1) For other flow settings, consult factory. 2) For other seals, consult factory.

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# **PROPORTIONAL CONTROLS**

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# 4W/3P PROPORTIONAL DIRECTIONAL CONTROL VALVES

MOTOR SPOOL TYPE	GPM	PSI	LPM	BAR	CAVITY	MODEL	PAGE
	3	3500	11	241	3/4-16	EQ-S4M	PT54
$\begin{array}{c c} \hline & \hline & \hline \\ \hline & \hline \\ \hline \\ \hline \\ \hline \\ \hline \\ \hline \\$	6	3500	23	241	7/8-14	EG-S4M	PT56

CYLINDER SPOOL TYPE	GPM	PSI	LPM	BAR	CAVITY	MODEL	PAGE
$\mathcal{W} \xrightarrow{(3)} \stackrel{(1)}{\checkmark} \mathcal{W}$	3	3500	11	241	3/4-16	EQ-S4P	PT58
$\begin{array}{c c} \hline & \hline & \hline \\ \hline & \hline \\ \hline \\ \hline \\ \hline \end{array} \end{array}$	6	3500	23	241	7/8-14	EG-S4P	PT60

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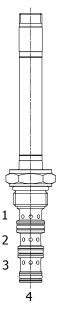
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# EQ-S4M 4 WAY 3 POSITION, MOTOR SPOOL, PROPORTIONAL DIRECTIONAL VALVE



# DESCRIPTION

8 size, 3/4-16 thread, "Power" series, solenoid operated, 4 way 3 position, Motor Spool, proportional directional valve.

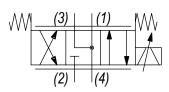
# OPERATION

EQ-S4M, when de-energized, blocks flow at (2) and allows flow between (1), (3) and (4). When coil (S1) is energized, flow is allowed from (3) to (4), and from (2) to (1). When coil (S2) is energized, flow is allowed from (3) to (2), and from (4) to (1). Flow is proportional to the current applied to the coil. A compensator must be used to create a pressure compensated flow control function.

### FEATURES

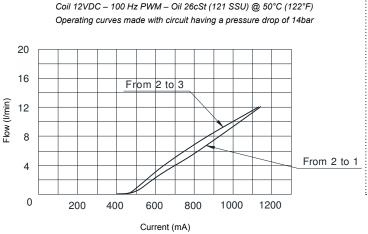
- Hardened parts for long-life.
- Industry common cavity.
- · Excellent linearity and low hysteresis characteristics.
- Cartridges are voltage interchangeable.
- Optional coil voltages and terminations available.
- · Unitized, molded coil design.
- Continuous duty rated solenoid.

HYDRAULIC SYMBOL



Flow vs. Current

# PERFORMANCE



VALVE SPECIFICATIONS	
Flow Range	See curves for various versions
Max System Pressure	3500 PSI (241 bar)
Leakage	10 cu-in/min
	160 cc/min bar @ 210 bar
Hysteresis	±5%
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-30°C / +100°C
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	18 ft-lbs (26 Nm)
Coil Nut Torque Requirements	2-3 ft-lbs (3-4 Nm)
Cavity	POWER 4W
Cavity Tools Kit	
(form tool, reamer, tap)	40500029

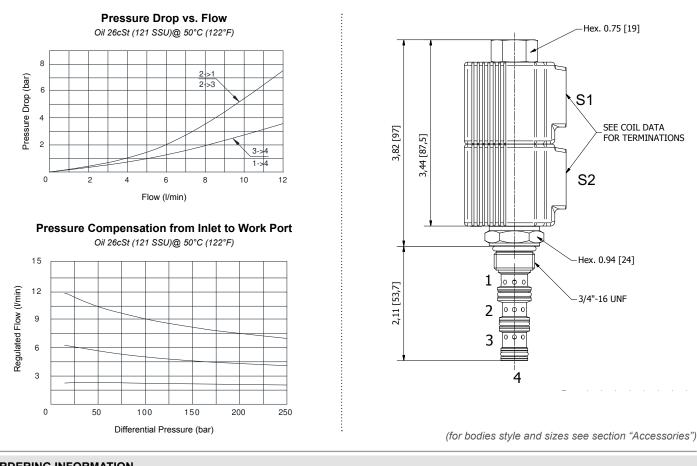
PWM (Pulse Width Modulation)
400-1300 mA
100-200 Hz
6.85 Ohm ±5% at 68°F (20°C)

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.



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# **TECNORD** •



# **ORDERING INFORMATION**

Approximate Coil Weight: .47 lbs (.21 kg) EQ-S4M **OPTIONS** BODIES Buna Standard B0 Up to 8 l/min Blank Without Body Buna Standard C0 Up to 12 l/min 3/8" BSP Ports Ν S #6 SAE Ports VOLTAGE 12 12 VDC 24 24 VDC **"PJ" COIL TERMINATION** JH DIN 43650 (Hirschmann) JD Deutsch-Integral DT04-2P JA AMP Superseal JJ AMP Jr. Timer

NOTE: for other seals, consult factory.

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.

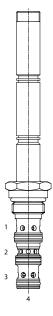


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# **TECNORD** •

# EG-S4M 4 WAY 3 POSITION, MOTOR SPOOL, PROPORTIONAL DIRECTIONAL VALVE



# DESCRIPTION

10 size, 7/8-14 thread, "Delta" series, solenoid operated, 4 way 3 position, Motor Spool, proportional directional valve.

# OPERATION

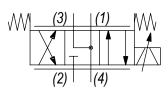
EG-S4M, when de-energized, blocks flow at (2) and allows flow between (1), (3) and (4). When coil (S1) is energized, flow is allowed from (3) to (4), and from (2) to (1). When coil (S2) is energized, flow is allowed from (3) to (2), and from (4) to (1). Flow is proportional to the current applied to the coil. A compensator must be used to create a pressure compensated flow control function.

VALVE SPECIFICATIONS

# FEATURES

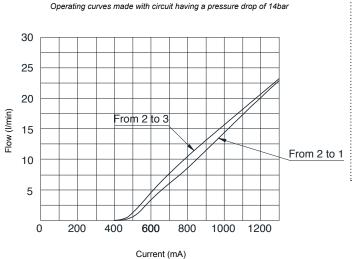
- Hardened parts for long-life.
- · Industry common cavity.
- · Excellent linearity and low hysteresis characteristics.
- Cartridges are voltage interchangeable.
- · Optional coil voltages and terminations available.
- Unitized, molded coil design.
- · Continuous duty rated solenoid.

HYDRAULIC SYMBOL



Flow vs. Current Coil 12 VDC - 100 Hz PWM - Oil 26 cSt (121 SSU) @ 50°C (122°F)

# PERFORMANCE



Flow Range	See curves for various versions
Max System Pressure	3500 PSI (241 bar)
Leakage	15 cu-in/min
	250 cc/min bar @ 210 bar
Hysteresis	±5%
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-30°C / +100°C
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	25 ft-lbs (34 Nm)
Coil Nut Torque Requirements	2-3 ft-lbs (3-4 Nm)
Cavity	DELTA 4W
Cavity Tools Kit	
(form tool, reamer, tap)	40500002

Current Supply Characteristics PWM (Pulse Width Modula	
	ation)
Rated Current Range 400-1400 mA	
PWM or Super-Imposed	
Dither Frequency 100-200 Hz	
Coil Resistance (12 VDC) 5.6 Ohm ±5% at 68°F (20°C	C)

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.

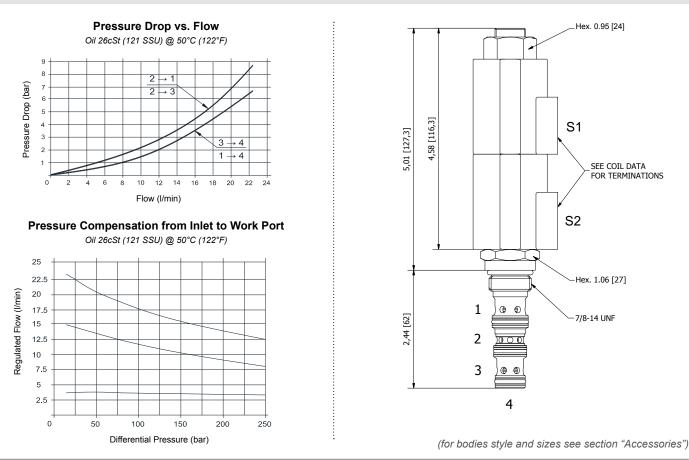


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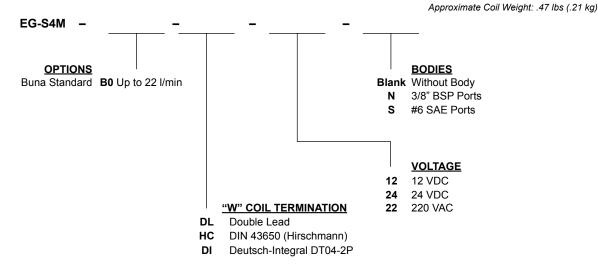


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# **ORDERING INFORMATION**



NOTE: for other seals, consult factory.

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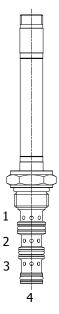


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# **TECNORD** •

# EQ-S4P 4 WAY 3 POSITION, CYLINDER SPOOL, PROPORTIONAL DIRECTIONAL VALVE



# DESCRIPTION

8 size, 3/4-16 thread, "Power" series, solenoid operated, 4 way 3 position, Cylinder Spool, proportional directional valve.

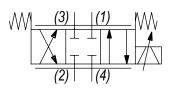
# OPERATION

EQ-S4P, when de-energized, blocks flow to all ports. When coil (S1) is energized, flow is allowed from (3) to (4), and from (2) to (1). When coil (S2) is energized, flow is allowed from (3) to (2), and from (4) to (1). Flow is proportional to the current applied to the coil. A compensator must be used to create a pressure compensated flow control function.

### FEATURES

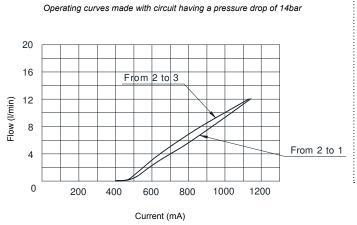
- Hardened parts for long-life.
- · Industry common cavity.
- · Excellent linearity and low hysteresis characteristics.
- Cartridges are voltage interchangeable.
- · Optional coil voltages and terminations available.
- · Unitized, molded coil design.
- · Continuous duty rated solenoid.

HYDRAULIC SYMBOL



Flow vs. Current Coil 12VDC – 100 Hz PWM – Oil 26cSt (121 SSU) @ 50°C (122°F)

# PERFORMANCE



VALVE SPECIFICATIONS	
Flow Range	See curves for various versions
Max System Pressure	3500 PSI (241 bar)
Leakage	10 cu-in/min
	160 cc/min bar @ 210 bar
Hysteresis	±5%
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-30°C / +100°C
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	18 ft-lbs (26 Nm)
Coil Nut Torque Requirements	2-3 ft-lbs (3-4 Nm)
Cavity	POWER 4W
Cavity Tools Kit	
(form tool, reamer, tap)	40500029

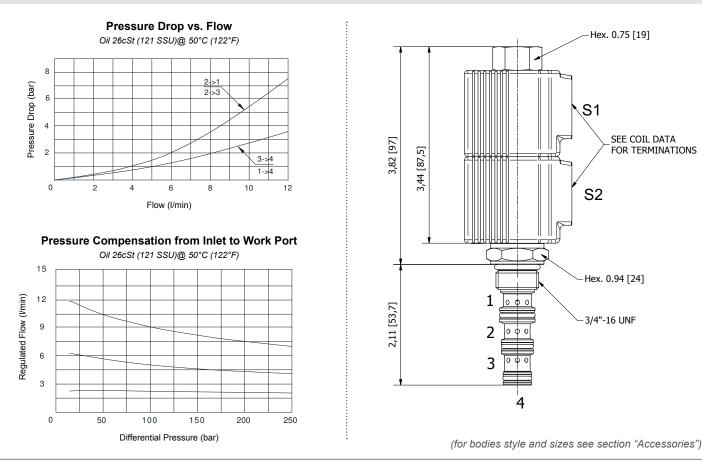
PWM (Pulse Width Modulation)
400-1300 mA
100-200 Hz
6.85 Ohm ±5% at 68°F (20°C)

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# **TECNORD** •



# **ORDERING INFORMATION**

Approximate Coil Weight: .47 lbs (.21 kg) EQ-S4P **OPTIONS** BODIES Buna Standard B0 Up to 8 l/min Blank Without Body Buna Standard C0 Up to 12 l/min 3/8" BSP Ports Ν S #6 SAE Ports VOLTAGE 12 12 VDC 24 24 VDC **"PJ" COIL TERMINATION** JH DIN 43650 (Hirschmann) JD Deutsch-Integral DT04-2P JA AMP Superseal JJ AMP Jr. Timer NOTE: for other seals, consult factory.

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# **TECNORD** •

# EG-S4P 4 WAY 3 POSITION, CYLINDER SPOOL, PROPORTIONAL DIRECTIONAL VALVE



# DESCRIPTION

10 size, 7/8-14 thread, "Delta" series, solenoid operated, 4 way 3 position, Cylinder Spool, proportional directional valve.

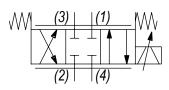
# OPERATION

EG-S4P, when de-energized, blocks flow to all ports. When coil (S1) is energized, flow is allowed from (3) to (4), and from (2) to (1). When coil (S2) is energized, flow is allowed from (3) to (2), and from (4) to (1). Flow is proportional to the current applied to the coil. A compensator must be used to create a pressure compensated flow control function.

### FEATURES

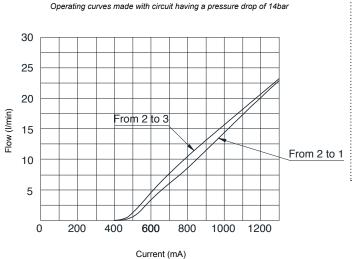
- Hardened parts for long-life.
- Industry common cavity.
- · Excellent linearity and low hysteresis characteristics.
- Cartridges are voltage interchangeable.
- · Optional coil voltages and terminations available.
- Unitized, molded coil design.
- · Continuous duty rated solenoid.

HYDRAULIC SYMBOL



Flow vs. Current Coil 12 VDC - 100 Hz PWM - Oil 26 cSt (121 SSU) @ 50°C (122°F)

# PERFORMANCE



VALVE SPECIFICATIONS	
Flow Range	See curves for various versions
Max System Pressure	3500 PSI (241 bar)
Leakage	15 cu-in/min
	250 cc/min bar @ 210 bar
Hysteresis	±5%
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-30°C / +100°C
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	25 ft-lbs (34 Nm)
Coil Nut Torque Requirements	2-3 ft-lbs (3-4 Nm)
Cavity	DELTA 4W
Cavity Tools Kit	
(form tool, reamer, tap)	40500002

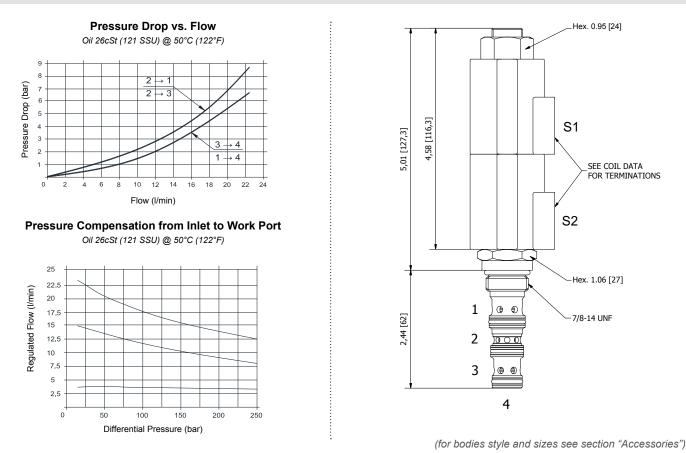
COIL SPECIFICATIONS	
Current Supply Characteristics	PWM (Pulse Width Modulation)
Rated Current Range	400-1400 mA
PWM or Super-Imposed	
Dither Frequency	100-200 Hz
Coil Resistance (12 VDC)	5.6 Ohm ±5% at 68°F (20°C)

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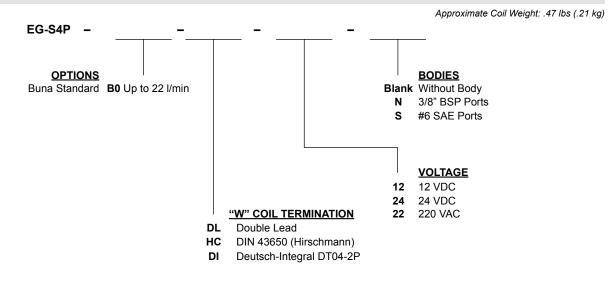


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# **ORDERING INFORMATION**



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# **TECNORD** •

# **PROPORTIONAL CONTROLS**

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